



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G00632-3G-1
Job Sheet 178629-A



Part No: RBW6705G00632-3G-1

Job Qty: 6 ea

Part Name: Yoke



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 7/19/18

Job Tracking No:

Due Date: 7/9/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG RBW6705G00632-3G Rev. 0 IPP Rev. A 18.05.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC8 Machining-4		
150	Outsource	6 pcs	7/9/18	7/9/18	0.00	0.00	Outsource4		CC-7-20
160	Packaging	6 pcs	7/9/18	7/9/18	0.00	0.00	Packaging2		18-08-26
170	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC6		38
180	Packaging	6 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		SA-8-31
190	QC21-SA	6 Ea	7/9/18	7/9/18	0.00	0.00	QC21		21 AUG 01 2018

Part Op 130 - Engrave RBW6705G01451-3G using MARKTRONIC engraver as per DWG.
Descriptions: 150 - -Issue P/O to GROUPE ALTECH; PO 01451-3G -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; -Certificate of Conformity is required

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 7/19/18 11:15 AM dart.leroux.jason



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S093728



Part: RBW6705G00632-3G-1

Job No: 178629-A

Serial No/Batch: S091865

Revision: 0

Inspector:

Exp Date:



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RBW6705G00632-3G-1
Job Sheet 178629



Part No: RBW6705G00632-3G-1

Job Qty: 1 ea

Part Name: Yoke



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 6/5/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6705G00632-3G Rev. 0 IPP Rev. A 18.05.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Machining-3		J.C.L.
110	Mori Seiki	6 pcs	7/9/18	7/9/18	0.00	6.00	MORI NV5000-1		J.C.L.
120	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC2 Machining-4		J.C.L. 18-16-7
130	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC8 Machining-4		J.L. 18-07-18
150	Outsource	6 pcs	7/9/18	7/9/18	0.00	0.00	Outsource4		
160	Packaging	6 pcs	7/9/18	7/9/18	0.00	0.00	Packaging2		
170	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC6		
180	Packaging	6 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea	7/9/18	7/9/18	0.00	0.00	QC21		

Part Op 110 - ***Cut blanks to 1.800**** 1-Machine as per folio FC145 FOLIO REV: _____ DWG REV: _____ 2-
Descriptions: Debur

130 - Engrave RBW6705G01451-3G using MARKTRONIC engraver as per DWG.

~~150 - Issue P/O to GROUPE ALTECH, PO~~

~~ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2~~

~~CLASS 2, Water sealant - Material type, 6061 - Certificate of Conformity is required~~

NO FINISH APPLIED, PROTECTION REQUEST, Make SOLY 17, 18

QTY 2 ONLY

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B3.000X5.000	6061T6 Bar 3.000 X 5.000	1.3860 ft (.231 ea)	90-Start up Operation	S089 915

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B3.000X5.000	1	6	0

Part Specifications

Specifications could not be found.



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www.dartaerospace.com

Plex 7/11/18 8:47 AM dart.logan.david

Container No: S091865



Part: RBW6705G00632-3G-1

Job No: 178629

Serial No/Batch: S091865

Revision: 0

Inspector:

Exp Date:

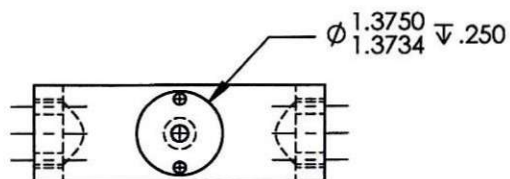
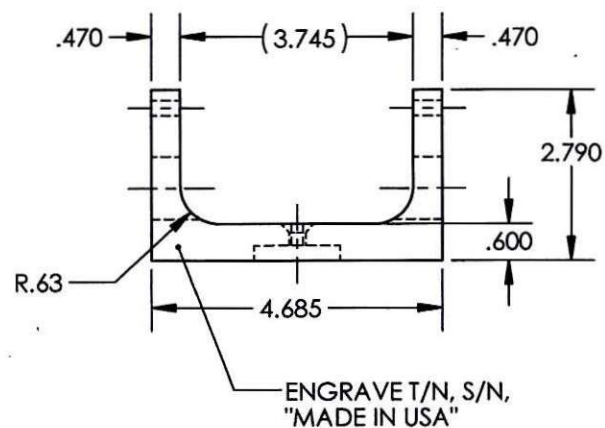
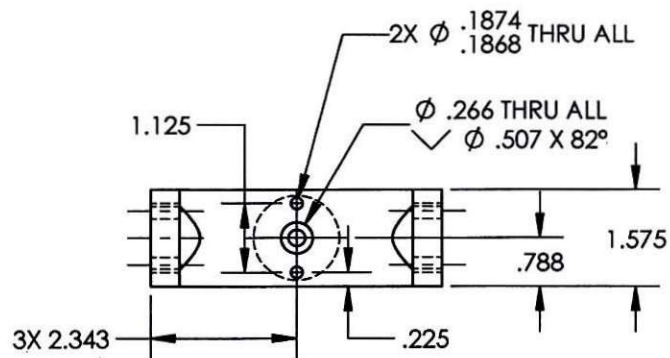
Instructions:

Date: 07/16/18

need 1
outsourced 6 ?

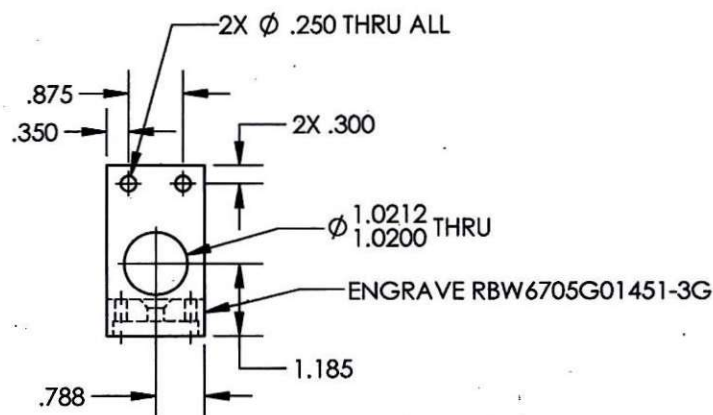
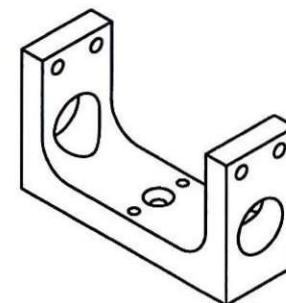
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



178629
20180711

Adh



(1)
YOKE

RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-1	REV
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D. Weil
.XXX $\pm .005$	REAT
.XX $\pm .01$	TREAT
.X $\pm .1$	FINISH
FRACTIONS $\pm 1/32$	CLEAR ANODIZE
ANGLES $\pm 5^\circ$	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL
OR .015R	AW139
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 5/23/2012
SHEET 2 OF 7	

AdG

178629

AdG

18-07-18

Date:

Revised by
KJ



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Container No: S093728



Part: RBW6705G00632-3G-1

Job No: 178629-A

Serial No/Batch: S091865

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 07/19/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040560

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040560

PO Date: 7/20/18

Due Date: 7/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ** rush PO, need back asap**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178629-A	RBW6705G00632-3G-1	Yoke -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; -Certificate of Conformity is required	Firmed	-	7/25/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00

DA
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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	178370	RB6889891	Rotor Splined Compressor Holder -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required	Firmed	-	7/25/18	2 pcs	0 pcs	2 pcs	\$6.00/pcs	\$12.00
3	178232	RB6891195-1	Locator -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required	Firmed	-	7/25/18	6 pcs	0 pcs	6 pcs	\$6.00/pcs	\$36.00
4	178235	RB6891195-2	Spline -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required	Firmed	-	7/25/18	6 pcs	0 pcs	6 pcs	\$6.00/pcs	\$36.00

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	178377	RB23008673-1	Spline -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required	Firmed	-	7/25/18	2 pcs	0 pcs	2 pcs	\$6.00/pcs	\$12.00
6	178378	RB23008673-2	Spline -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required	Firmed	-	7/25/18	2 pcs	0 pcs	2 pcs	\$6.00/pcs	\$12.00
7	178379	RB23008673-3	Spline -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required	Firmed	-	7/25/18	2 pcs	0 pcs	2 pcs	\$6.00/pcs	\$12.00
Grand Total:											\$240.00

Plex 7/23/18 9:51 AM dart.tsimiklis.chrisoula

Order Notes**Procurement Quality Clauses**

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/23/18 9:51 AM dart.tsimiklis.chrisoula

CC



Certificat de Conformité / Certificate of Compliance

(011245-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011245 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
25-Jul-2018		Aman		040560				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6705G00632-3G-1 Rev.	RBW6705G00632-3G-1 01 -ANO-CLEAR [ANODIZE CLEAR]	ANODIZE CH	6	6	0	0	0
2	RB6889891P Rev.	RB6889891P 01 -OXIDE BLACK [OXIDE BLACK]	OXIDE-BLACK CH	2	2	0	0	0
3	RB6891195-1P Rev.	RB6891195-1P 01 -OXIDE BLACK [OXIDE BLACK]	OXIDE-BLACK CH	6	6	0	0	0
4	RB6891195-2P Rev.	RB6891195-2P 01 -OXIDE BLACK [OXIDE BLACK]	OXIDE-BLACK CH	6	6	0	0	0
5	RB23008673-1P Rev.	RB23008673-1P 01 -OXIDE BLACK [OXIDE BLACK]	OXIDE-BLACK CH	2	2	0	0	0
6	RB23008673-2P Rev.	RB23008673-2P 01 -OXIDE BLACK [OXIDE BLACK]	BLACK-OXIDE CH	2	2	0	0	0
7	RB23008673-3P Rev.	RB23008673-3P 01 -OXIDE BLACK [OXIDE BLACK]	OXIDE-BLACK CH	2	2	0	0	0

DAS
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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.